#### JINAN SENFENG LASER TECHNOLOGY CO., LTD.

💿 No. 1777 Kejia Road, High-tech Zone, Jinan City, Shandong Province, PRC

Senfeng@sfcnclaser.com €

www.senfenglaser.com

Note: The pictures and parameters in the album are for reference only, and the actual product shall prevail. Printed in May 2025/



Cutting | Welding | Cleaning | Cladding | Bending | Milling | Automation



# About SENFENG

Provide Global Customers with Metal Forming Automation Solutions

Since the establishment of SENFENG, we have been committed to the R&D and innovation of laser technology. We're a leading manufacturer specializing in the field of laser cutting, laser welding, laser cleaning, laser cladding, industrial 3D robot, bending, milling, etc.

In order to achieve global local services more efficiently, we have established 9 servce centers in USA, Germany, UAE, Pakistan, Japan, Jordan, India and Vietnam.

After years of persistent probe in the field of laser technology, we are equipped with a great pool of core tech to drive automation process of modern machinery industry.







# Countries

### Products all over the world

### **USER**

#### America

North America: Canada, USA, Mexico South America: Guatemala, Honduras, Costa Rica, Panama, Jamaica, Puerto Rico, Colombia, Ecuador, Peru, Bolivia, Brazil, Chile, Argentina, Uruguay

#### Africa

North Africa: Egypt, Tunisia, Algeria, Morocco East Africa: Ethiopia, Kenya, Tanzania Central Africa: Republic of the Congo South Africa: South Africa

#### Oceania area

Australia, New Zealand

SENFENG USA (Chicago)

#### SENFENG USA (Los Angeles)

SENFENG Jordan

**SENFENG Germany** 

**SENFENG** Pakistan

SENFENG UAE



**SENFENG** India

#### Europe

Nordic: Finland, Sweden, Norway, Iceland, Denmark Eastern Europe: Estonia, Latvia, Lithuania, Belarus, Russia, Central Europe: Poland, Czech Republic, Hungary, Germany, Switzerland Western Europe: Britain, Ireland, the Netherlands, Belgium, Luxembourg, France Southern Europe: Romania, Bulgaria, Serbia, Greece, Slovenia, Italy, Spain, Portugal

#### Asia

East Asia: China, Mongolia, Korea, Japan South Asia: Nepal, Bangladesh, India, Pakistan, Sri Lanka Central Asia: Kazakhstan, Kyrgyzstan, Tajikistan, Uzbekistan, Turkmenistan

#### **SENFENG Laser Source**

The laser source developed by SENFENG ranges from 1.5kW to 80kW, with higher electro-optical conversion efficiency and stable output power.

SENFENG

#### **SENFENG Laser Head**

The laser head independently developed by SENFENG has been widely used in laser cutting, welding, cleaning, cladding and other fields.

# 01

#### Auto-Focus

SENFENG users can set continuous focusing through the program to complete rapid perforation of thick plates and automatic cutting of plates of different thickness.

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SENFENG

#### Lightning-fast Cutting

Lighting-fast cutting carries ultra-high power laser, combined with SENFENG cutting system technology, to achieve extreme speed cutting.

# 02

#### Water Cooling

The laser head focusing module is cooled by full-cycle water to reduce the fever caused by long-time cutting.

04

#### Shining Cutting Technology

SENTEND

The shining cutting technology independently developed by SENFENG Laser can effectively solve the following problems: too many burrs, the cutting surface not smooth enough and difficult to cut highly reflective materials.

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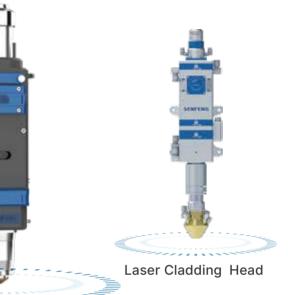
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SENFENG

Laser Welding Head Laser Cutting Head

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### **Sheet Laser Cutting Series**

#### Fully-enclosed Sheet Laser Cutting Machine

• Special for cutting thick sheet • Double exchange platforms



Model	SF3015H/SF4020H/SF6020H/SF6025H/SF8025H/SF12025H/SF12528H	
Working area	3080*1530mm/4100*2030mm/6100*2030mm/6100*2530mm/8100*2530mm/12100*2530mm/12550*2830mm	
X/Y-axis positioning accuracy	±0.05mm	
X/Y-axis repositioning accuracy	±0.02mm	
Max speed	180m/min	
Laser power	6-60kW	

### Ultra-high-power Sheet Laser Cutting Machine

• A flagship model

• Cut over-sized, ultra-long and super-thick sheet



Model	SF4020H/SF6025H/SF8025H/SF12025H
Working area	4050*2030mm/6050*2530mm/8050*2530mm/12050*2530mm
X/Y-axis positioning accuracy	±0.05mm
X/Y-axis repositioning accuracy	±0.02mm
Max speed	200m/min
Laser power	12-60kW

Tips: Some machines above may work with automatic pallet racks and loading & unloading devices (optional). For details, please contact our sales engineers

#### Single-platform Sheet Laser Cutting Machine

• High cost performance • Further upgrades in configurations

Model	SF3015N
Working area	3050*1530mm
X/Y-axis positioning accuracy	±0.05mm
X/Y-axis repositioning accuracy	±0.02mm
Max speed	100m/min
Laser power	1.5-6kW

### **Cost-effective Sheet Laser Cutting Machine**

• Cut thin sheet at lightning-fast speed • Fast to remove smoke and dust

Model	SF3015H
Working area	3050*1530mm
X/Y-axis positioning accuracy	±0.05mm
X/Y-axis repositioning accuracy	±0.02mm
Max speed	130m/min
Laser power	1.5-12kW

### **Compact-size Sheet Laser Cutting Machine**

Protective chamber available
Single push-pull platform

Model	SF1313G
Working area	1300*1300mm
X/Y-axis positioning accuracy	±0.05mm
X/Y-axis repositioning accuracy	±0.02mm
Max speed	80m/min
Laser power	1.5-3kW

### Ultra-large-format Sheet Laser Cutting Machine

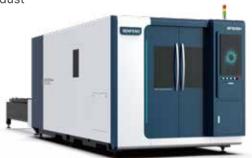
• Special ground rack • Cut extra-large, super-heavy and ultra-thick metal sheet

Model	SF6030R/SF8030R/SF12030R/SF14030R/SF24040R/SF30040R
Working area	6000*3000mm/8000*3000mm/12000*3000mm/14000*3000mm/ 24000*4000mm/30000*4000mm
X/Y-axis positioning accuracy	±0.1/10000mm
X/Y-axis repositioning accuracy	±0.05mm
Max speed	100m/min
Laser power	6-80kW

Tips: Some machines above may work with automatic pallet racks and loading & unloading devices (optional). For details, please contact our sales engineers











### **3D Laser Cutting Series**

**Robot Laser Cutting Workstation** 



Model	SF1500RC/SF2000RC/SF3000RC
Repeated positioning accuracy	±0.02mm
Reachable radius of the robot	1853mm
X/Y-axis repeated positioning	±0.02mm
Machine power	12kW/13kW/16kW
Robot	FANUC-M-20iB
Number of control axle	6 (J1/J2/J3/J4/J5/J6)
Laser power	1.5kW~3kW

### 3D five-axis Cutting Machine

• 360° full surround cutting • Fully enclosed intelligent anti-collision structure



Model	SF3015TD
Laser power	3kW
Stroke (Length*width)	3000*1500mm
Top (horizontal) machining height	0-700mm
A-axis rotation angle	±135°
C-axis rotation angle	360°*N
A/C-axis unidirectional positioning accuracy	30 Arc Sec
A/C-axis repeated positioning accuracy	7 Arc Sec



SF3015TD	Model	SF3020MF
3kW	Laser power	3kW
3000*1500mm	Stroke (Length*width)	3000*2000mm
0-700mm	Top (horizontal) machining height	0-700mm
±135°	A-axis rotation angle	±135°
360°*N	C-axis rotation angle	360°*N
30 Arc Sec	A/C-axis unidirectional positioning accuracy	30 Arc Sec
7 Arc Sec	A/C-axis repeated positioning accuracy	7 Arc Sec

# **Sheet & Tube Laser Cutting Series**

#### Fully-enclosed Sheet & Tube Laser Cutting Machine

● Special for thin sheet (≤20mm) and relatively small tube ● Nearly smoke-free effect



Model	SF3015HM/SF4020HM/SF6015HM/SF6020HM
Working area	3050*1530mm/4050*2030mm/6050*1530mm/6050*2030mm
Max length of sheet	6000mm
Range of tube size	20~220mm
Max speed	130m/min
Laser power	1.5-6kW

### **Open-type Sheet & Tube Laser Cutting Machine**

• Load and unload from front, rear and both sides at will • Aviation-grade AL beam



Model	SF3015C/SF4015C/SF4020C/SF6015C/SF6020C
Working area	3050*1530mm/4050*1530mm/4050*2030mm/6050*1530mm/6050*2030mm
Max length of sheet	6000mm
Range of tube size	20~220mm
Max speed	100m/min
Laser power	1.5-6kW

### **Tube Laser Cutting Series**

#### **Two-chuck Tube Laser Cutting Machine**

• Pneumatic self-centering chucks

• Follow-up or vari-pitch support available



Model	SF6012T/SF6016T/SF6020T/SF6024T/SF6035T	
Max length of tube	6000mm	
Scope of tube size	Ф8-360mm □8*8-360*360mm	
Max rotating speed of chucks	60-180r/min	
Max weight of tube	120-500kg	

#### High-speed High-precision Tube Laser Cutting Machine

• Cut with very short or even 0 tailing • Straight cut and 45° beveling (optional) available



Model	SF3008PLUS/SF6009PLUS/SF6012PLUS/SF6016PLUS/SF6024PLUS
Max length of tube	6400-6700mm
Scope of tube size	¢20~230mm □20*20~230*230mm
Max rotating speed of chucks	150-260r/min
Max weight of tube	60-260kg

Tips: Some machines above may work with fully-/semi-automatic loading and automatic unloading devices (optional). For details, please contact our sales engineers.

### Three-chuck Zero-tailing Laser Cutting Machine

• 0 tailing because of three chucks

• Unloading device available



Model	SF6024NT/SF6035NT/SF9024NT/SF9035NT/SF12035NT
Max length of tube	6000-12000mm
Scope of tube size	Φ20~360mm □20*20~360*360mm
Max rotating speed of chucks	60-100r/min
Max weight of tube	260-1000kg

#### Three-chuck Side-attached Tube Laser Cutting Machine

- Straight cut and ±45° beveling (optional) available Come with automatic loading & unloading devices
- Fit to cut large, heavy and long tube



Model	SF9035ST/SF12035ST/SF12050ST
Max length of tube	9000-12000mm
Scope of tube size	Φ20~500mm □20*20~500mm
Max rotating speed of chucks	40-60r/min
Max weight of tube	1200-2000kg
max meight of tabe	

Tips: Some machines above may work with fully-/semi-automatic loading and automatic unloading devices (optional). For details, please contact our sales engineers

# **Coil-fed Laser Cutting Series**

#### Full-cover Coil-fed Laser Cutting Machine

• 10T/15T loading capacity, triple efficiency

Model Coil thickness

Sheet width

Inside and outside diameter of coil

Maximum weight of coil

Sheet flatness

Maximum speed of sheet feeding

Number of working rollers



0.6~2mm

600~1500mm

Φ508mm/610mm≤Φ1400mm

10T/15T

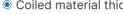
±1.5mm/m<sup>2</sup>

0~10m/min

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### Aluminum Coil-fed Laser Cutting Machine

• Expert in processing aluminum coil • Coiled material thickness:0.8-3mm





Model	SF1503CLH	
Coil thickness	0.8~3mm	
Sheet width	800~1500mm	
Inside and outside diameter of coil	Φ508mm/610mm≤Φ1400mm	
Maximum weight of coil	10T/15T	
Sheet flatness	±1.5mm/m <sup>2</sup>	
Maximum speed of sheet feeding	0~10m/min	
Number of working rollers	19	

### Affordable Coil-fed Laser Cutting Machine



Model	SF15015C
Coil thickness	0.8~1.2mm
Sheet width	800~1500mm
Inside and outside diameter of coil	Φ508mm/610mm≤Φ1400mm
Maximum weight of coil	3T/8T/10T/15T
Sheet flatness	±2mm/m²
Maximum speed of sheet feeding	0~10m/min
Number of working rollers	11

### Heavy-load Coil-fed Laser Cutting Machine

Max.decoil thickness 12mm

• Max coil weight: 30T



Model	SF2012CH
Coil thickness	4.0~12.0mm
Sheet width	600~2000mm
Inside and outside diameter of coil	Φ610mm/762mm≤Φ2000mm
Maximum weight of coil	30T
Sheet flatness	±2mm/m <sup>2</sup>
Maximum speed of sheet feeding	0~10m/min
Number of working rollers	11

# **Laser Welding Series**

#### Portable Handheld Laser Welding Machine

Save space	Easy to operate	Cooling mode: air cooling
Model		SF3S/SF4S/SF5S
Wire feeding diameter		0.8-1.6mm
Welding thickness	Carbon steel: 0.5~5mm;	Stainless steel: 0.5~5mm; Aluminum: 0.5~4mm
Working mode		Continuous
Size (W*H*D)	6	70mm*335mm*590mm



### Handheld Fiber Laser Welding Machine

Cooling mode

• Easy to operate • Cooling mode: water cooling

Air cooling

Model	SF1500HWM/SF2000HWM/SF3000HWM
Laser power	1.5kW/2kW/3kW
Welding range	Carbon steel: 0.5~7mm; Stainless steel: 0.5~7mm; Aluminum: 0.5~6mm
Welding speed	≤120mm/s
Cooling mode	Water cooling



#### Robotic and Handheld Laser Welding Machine

• Double function: handheld welding and robotic welding

Model	SF1500HWR/SF2000HWR/SF3000HWR
Laser power	1.5kW/2kW/3kW
Robot	CRP-RH18-20
Welding range	Carbon steel: 0.5~7mm; Stainless steel: 0.5~7mm; Aluminum: 0.5~6mm
Welding speed	≤180mm/s
Welding head	Handheld, facula-adjustable welding head

### **3D Robot Fiber Laser Welding Machine**

Model	SF1500RW/SF2000RW/SF3000RW/SF6000RW/SF12000RW/SF20000RW
Laser power	1.5kW/2kW/3kW/6kW/12kW/20kW
Robot	FANUC-M-20iD/25
Welding thickness	0.5~12mm
Welding head	Wobbler welding head



### Gantry Robot Welding Machine

Weld various special-shaped metal
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Model	SF1500RW/SF2000RW/SF3000RW/SF6000RW/SF12000RW/SF20000RW
Laser power	1.5kW-20kW
Robot	FANUC-M-20iD/25
Reachable radius	1853mm

# **Laser Cleaning Series**

#### Pulse Fiber Laser Cleaning Machine

Intelligent metal surface cleaning method

Model	SF200HC/SF300HC/SF500HC/SF1000HC
Laser power	0.2kW/0.3kW/0.5kW/1kW
Cleaning width	≤200mm
Maximum single pulse energy	5MJ/15MJ/50MJ/50MJ
Type of cooling	Air-/water-cooled

#### **Continuous Fiber Laser Cleaning Machine**

Intelligent metal surface cleaning method

Model	SF1500HC/SF2000HC/SF3000HC
Laser power	1.5kW/2kW/3kW
Cleaning width	Single-swing mode≤300mm,Dual-swing mode≤800mm
Applied materials	Oil removal, rust removal, paint removal, etc.
Fiber length	≤2000W 10m,≤3000W 15m

### Robotic and Handheld Laser Cleaning Machine

Double function: handheld cleaning and robotic cleaning

Model	SF1500HCR/SF2000HCR/SF3000HCR
Laser power	1.5kW-3kW
Applied materials	Oil removal, rust removal, paint removal, etc.
Robot load	20kg
Robot arm span	1730mm
Laser wave length	1080±10nm
Dimensions	3000*2500*2000mm



# Metal Sheet Bending Machine

#### **CNC** Press Brake

- Various worktable sizes optional
- Easy to achieve thick plate bending



#### Panel Bender

- Save time and improve production capacity
- High-precision thick plate bending
- Bending height can reach 200mm





Model	
Feeding type	
Maximum bending length	
Maximum bending width	
Maximum bending height	
CNC axis number	

Model	BDC1500	BDC2000	BDC2500
Carbon steel	2mm	2mm	2mm
Stainless steel	1.5mm	1.5mm	1.5mm
Aluminum plate	2.5mm	2.5mm	2.5mm

Note: The above parameters are the bending thickness of whole plates, not the maximum bending thickness.



Model		BDE13032	
Metal plate materials	Stainless steel	Carbon steel	Aluminum plates
Bending thickness	2.5mm	3.5mm	5mm
Bending length		3200mm	
Open height		480mm	

BDC-1500/BDC-2000/BDC-2500	
Downward pressing	
1500mm/2000mm/2500mm	
1250mm	
200mm (optional:300mm)	
13	

# Laser Cladding

#### **Robot Laser Cladding Machine**

Support special and complex workpieces processing
Inner hole laser cladding optional





Model	SFR6063
Laser power	6kW/12kW
Machine length	3m/6m/9m/12m/15m
Robot	KUKA KR20 R1810-2
Biaxial positioner	Swing 120-degree; Rotate 360-degree
Cladding thickness	0.1~1.5mm

#### Ultra-high Speed Laser Cladding Machine

Denser coatings with little or no porosityLow heat input process and low distortion

- Consistent layer thicknesses
- Inner hole laser cladding optional



Model	SFHS3050/SFH3050
Laser power	6kW/12kW
Machine length	Зm
Maximum rotation diameter	800mm
Rotation rate	200r/min
Cladding thickness	0.1~1.5mm

#### Mobile Robot Laser Cladding Machine

Smaller overall size

More precise clad placement



Model	SFMR01	SFMR02
Laser power	6kW/12kW	6kW/12kW
Industrial robot model	KUKA KR20 R1810-2	KUKA KR20 R1810-2
Robot arm range	1831mm	1831mm
Cladding thickness	0.1~1.5mm	0.1~1.5mm
Cladding layer characteristics	restoration/wear-resisting/corrosion-resisting and so on	restoration/wear-resisting/corrosion-resisting and so on

### Multi-functional Inner & Outer Wall Laser Cladding Machine

Closed structural design

• Equipped with integrated automatic lubrication system



Model	SFCS3050
Laser power	6kW/12kW
Machine length	3m
Maximum rotation diameter	1200mm
Maximum workpiece length	3000mm
Maximum load	2t



#### Inner hole laser cladding optional

# **CNC Milling Machine**

### Vertical Machining Center Series



Item	Detail	Unit	SF-VL855	SF-VL1160	SF-VL1370	SF-VL1580	SF-VL1690
	Worktable Dimension	mm	1000×550	1200×600	1400×700	1600×800	1600×800
Worktable	Maximum Load	kg	500	800	800	1500	1500
	T-Slot Size	mm	5-18-90	5-18-100	5-18-130	7-22-110	7-22-110
	3-Axis Travel	mm	800*550*550	1100*600*600	1300*700*700	1500*800*700	1600*900*700
Processing Range	Distance From Spindle Nose To Table Surface	mm	120-670	120-720	120-870	160-860	150-850
rango	Distance From Spindle Center To Z-Axis Guideway Surface	mm	590	650	722	855	910
	Taper Hole (7:24)	/	ΒΤ40 φ150	BT 40 φ150	ΒΤ40 φ150	BT 50 φ 155	ΒΤ50 φ190
Spindle	Speed Range	r/min	8000	8000	8000	6000	6000
	Spinde Motor Power	kW	7.5	11	15	15	11
Feed	3-AxisRapid Speed	m/min	32/32/24	24/24/18	24/24/18	24/24/24	20/20/12
	Feed Speed	mm/min	1-10000	1-10000	1-10000	1-10000	1-10000
Tool Changer	Туре	/	Disc	Disc	Disc	Disc	Disc
Tool changer	Capacity	/	24T	24T	24T	24T	24T
	Tool Change Time	S	2.5	2.5	2.5	2.5	2.5
Positioning	X/Y/Z Axis Positioning Accuracy	mm	0.008	0.008	0.008	0.008	0.008
Accuracy	X/Y/Z Axis Repeated Positioning Accuracy	/	0.005	0.005	0.005	0.005	0.005
	Dimension (L×W×H)	mm	2600×2380×2400	3100×2500×2800	3550×2700×2600	4300×3200×2800	4200×3262×3672
	Machine Weight Approx.	kg	5300	6500	8000	10000	12000

### CNC Mill Roll Lathe



Item	Detail	Unit	Specification
	Maximum steady turning diameter	mm	Ф630
Performance	Maximum turning length	mm	3000
	Distance between two tops	mm	3300
	Clamp-Top device(load bearing)	Ton	5
Spindle	Spindle speed range	r/min	4-285
Spinale	Spindle maximum torque	N∙m	3700
Precision	Positioning accuracy(IS0230-2)	mm	X:0.016 Z:0.05
riecision	Repeated positioning accuracy(IS0230-2)	mm	X:0.006 Z:0.013
	Machine tool area (length*width)	mm	7430*2490
Others	Net weight of machine tool	KG	16000
	CNC system (other systems are optional)	-	SINUMERIK-828D

### Horizontal CNC Lathe

ltem	Detail	Unit	SFE200
	Swing Over Bed	mm	Φ655
Deferment	Swing Over Carriage	mm	Φ560
Performance	Max.machining diameter	mm	Ф380
	Max.turning lengt	Max.turning lengt mm 530	
Spindle	Spindle speed	rpm	4000
Spindle	Power	kw	15/11
<b>T</b> . 1	Tool Magazine Capacity	-	12
Tool	Tool Size	mm     530       rpm     4000       kw     15/11	□25 / Φ40
Feed	X-aixs	mm	210
reeu	Z-aixs	kw - mm mm mm	530
Accuracy	Position Accuracy	mm	±0.007
Accuracy	Repeatability	mm	±0.003
	Chuck	Inch	8
Other	System	-	FANUC 0i-TF,10.4"

### Gantry Machining Center Series



Model	Table Size	X-aix Travel	Y-aix Travel	Z-aix Travel	Gantry Span	Motor Power	Rapid Feedrate
SFF3840	3000*4000mm	4200mm	4200mm (4600mm)	1000mm (1250mm)	3800mm (4200mm)	22/26	12/12/10m/min
SFF3860	3000*6000mm	6200mm	4200mm (4600mm)	1000mm (1250mm)	3800mm (4200mm)	22/26	12/12/10m/min
SFF3880	3000*8000mm	8500mm	4200mm (4600mm)	1000mm (1250mm)	3800mm (4200mm)	22/26	10/12/10m/min
SFF38100	3000*10000mm	10500mm	4200mm (4600mm)	1000mm (1250mm)	3800mm (4200mm)	22/26	8/12/10m/min
SFF38120	3000*12000mm	12500mm	4200mm (4600mm)	1000mm (1250mm)	3800mm (4200mm)	22/26	8/12/10m/min
SFF38140	3000*14000mm	14500mm	4200mm (4600mm)	1000mm (1250mm)	3800mm (4200mm)	22/26	8/12/10m/min

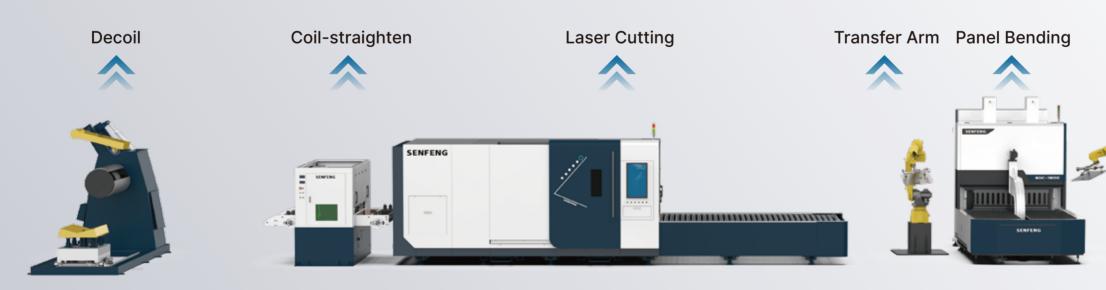
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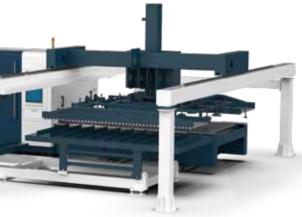


# A Production Line Turns Raw Material to End-products

Coil-straighten; Laser cutting; Panel bending; Laser welding; Diverse optional modules









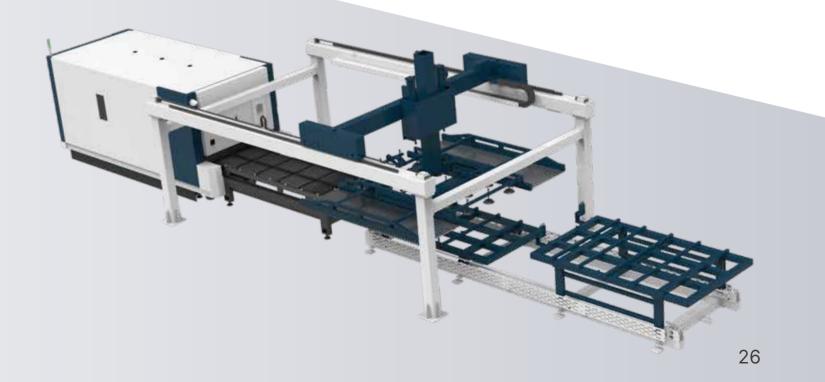


# **Automatic Laser Cutting Production Line**

• Realizing unmanned continuous operation • Can be customized according to specific workshop processing needs

# **Full-automatic Laser Loading & Unloading** and Cutting Unit

The laser processing automation unit adopts the truss manipulator to automatically grab and unload materials, replacing the traditional manual plate loading and finished material picking. Laser cutting machine feeding manipulator compact and reasonable structure, stable and reliable action, can be widely used in all kinds of cutting material handling operations. Research and design of the truss type laser cutting machine loading and unloading manipulator in safety protection, work efficiency and other aspects to achieve higher requirements.





# Certifications

We have passed CE from TÜV, ROHS, FDA, ETL certificates, which is in line with European and American standards.

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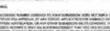
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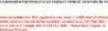


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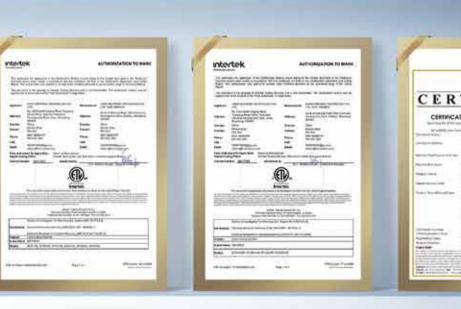
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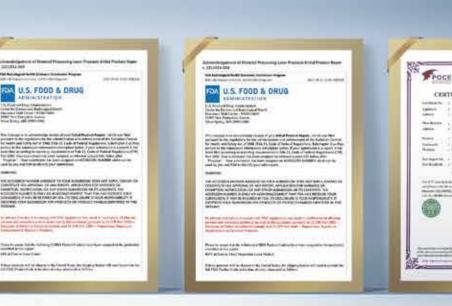
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#### 10 Minutes Quick Response

24/7 available for your call. Professional technical engineers reply with a solution within 10 minutes after submitting for repair.





#### **Consultant Customization Services**

Specialized program customization services: customization of service schemes based on specific conditions. Certification system for service engineers: engineers are strictly assessed and certified. Training on frequent questions: make a book of frequent questions and train customers by certified engineers.

On-line one-to-one guidance: senior engineers guide customers to solve problems through telephone, video and other network modes.

One time: once the equipment is debugged and the same kind of error won't reoccur.



#### **Regular Inspection**

Front-end service: detailed training of technical theory, practical operation and troubleshooting. Regular service: regular maintenance reminder, regular service, regular promotional activities. Value-added services: equipment software and hardware upgrading services, financial leasing services, extended warranty.

